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Product Certificate

Steel press fittings for steel pipes

Based on pre-certification tests as well as periodic inspections by Kiwa Nederland B.V., the products referred to in this certificate and marked with the GASTEC QA mark, supplied by

Viega GmbH & Co. KG

may, on delivery, be relied upon to comply with the GASTEC QA Approval Requirements 209, for "Steel press fittings for steel pipes", dated May 2019.

Ron Scheepers
Kiwa

This certificate is issued by Kiwa Nederland B.V. in conjunction with the KIWA regulations for Certification 2017.

This certificate consists of 3 pages.
Publication of the certificate is allowed.

CERTIFICATE

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PRODUCT SPECIFICATION

Steel press fittings type Megapress G with SC-contour for joining steel pipes according to EN 10255 type M.

Maximum operating pressure 5 bar.

4611 Adapter 2" x R2"	4612 Adapter 2" x Rp2"	4615 Coupling 2"
4611 Adapter 1 1/2" x R11/2"	4612 Adapter 1 1/2" x Rp11/2"	4615 Coupling 11/2"
4611 Adapter 1 1/4" x R11/4"	4612 Adapter 1 1/4" x Rp11/4"	4615 Coupling 11/4"
4611 Adapter 1" x R1"	4612 Adapter 1" x Rp1"	4615 Coupling 1"
4611 Adapter 3/4" x R3/4"	4612 Adapter 1" x Rp3/4"	4615 Coupling 3/4"
4611 Adapter 1/2" x R1/2"	4612 Adapter 3/4" x Rp3/4"	4615 Coupling 1/2"
	4612 Adapter 3/4" x Rp1/2"	
	4612 Adapter 1/2" x Rp1/2"	
46151 Reduction piece 2"x 1 1/2"	46155 Sliding Coupling 2"	4616 Elbow 90° 2"
46151 Reduction piece 2"x 1 1/4"	46155 Sliding Coupling 1 1/2"	4616 Elbow 90° 1 1/2"
46151 Reduction piece 1 1/2" x 1 1/4"	46155 Sliding Coupling 1 1/4"	4616 Elbow 90° 1 1/4"
46151 Reduction piece 1 1/2" x 1"	46155 Sliding Coupling 1"	4616 Elbow 90° 1"
46151 Reduction piece 1 1/2" x 3/4"	46155 Sliding Coupling 3/4"	4616 Elbow 90° 3/4"
46151 Reduction piece 1 1/4" x 1"	46155 Sliding Coupling 1/2"	4616 Elbow 90° 1/2"
46151 Reduction piece 1 1/4" x 3/4"		
46151 Reduction piece 1" x 3/4"		
46151 Reduction piece 1" x 1/2"		
46151 Reduction piece 3/4" x 1/2"		
46161 Elbow 90° 2"	4626 Elbow 45° 2"	46261 Elbow 45° 2"
46161 Elbow 90° 1 1/2"	4626 Elbow 45° 1 1/2"	46261 Elbow 45° 1 1/2"
46161 Elbow 90° 1 1/4"	4626 Elbow 45° 1 1/4"	46261 Elbow 45° 1 1/4"
46161 Elbow 90° 1"	4626 Elbow 45° 1"	46261 Elbow 45° 1"
46161 Elbow 90° 3/4"	4626 Elbow 45° 3/4"	46261 Elbow 45° 3/4"
46161 Elbow 90° 1/2"	4626 Elbow 45° 1/2"	46261 Elbow 45° 1/2"
46172 T-piece 2" x Rp1" x 2"	4618 T-piece 2" x 1 1/2" x 2"	
46172 T-piece 2" x Rp3/4" x 2"	4618 T-piece 2" x 1 1/4" x 2"	
46172 T-piece 2" x Rp1/2" x 2"	4618 T-piece 2" x 1" x 2"	
46172 T-piece 1 1/2" x Rp1" x 1 1/2"	4618 T-piece 2" x 3/4" x 2"	
46172 T-piece 1 1/2" x Rp3/4" x 1 1/2"	4618 T-piece 1 1/2" x 1 1/4" x 1 1/2"	
46172 T-piece 1 1/2" x Rp1/2" x 1 1/2"	4618 T-piece 1 1/2" x 1" x 1 1/2"	
46172 T-piece 1 1/4" x Rp1" x 1 1/4"	4618 T-piece 1 1/2" x 3/4" x 1 1/2"	
46172 T-piece 1 1/4" x Rp3/4" x 1 1/4"	4618 T-piece 1 1/4" x 1" x 1 1/4"	
46172 T-piece 1 1/4" x Rp1/2" x 1 1/4"	4618 T-piece 1 1/4" x 3/4" x 1 1/4"	
46172 T-piece 1" x Rp1" x 1"	4618 T-piece 1" x 3/4" x 1"	
46172 T-piece 1" x Rp3/4" x 1"	4618 T-piece 1" x 1/2" x 1"	
46172 T-piece 1" x Rp1/2" x 1"	4618 T-piece 3/4" x 1/2" x 3/4"	
46172 T-piece 3/4" x Rp3/4" x 3/4"	4618 T-piece 2"	
46172 T-piece 3/4" x Rp1/2" x 3/4"	4618 T-piece 1 1/2"	
	4618 T-piece 1 1/4"	
	4618 T-piece 1"	
	4618 T-piece 3/4"	
	4618 T-piece 1/2"	
4656 Cap 2"	46595 Flange 2"	
4656 Cap 11/2"	46595 Flange 11/2"	
4656 Cap 11/4"	46595 Flange 11/4"	
4656 Cap 1"	46595 Flange 1"	
4656 Cap 3/4"	46595 Flange 3/4"	
4656 Cap 1/2"	46595 Flange 1/2"	

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APPLICATION AND USE

Steel press fittings for use in combination with steel pipes in accordance with NEN-EN 10255, NEN-EN 10305-1/-2/-3, NEN-EN 10216-1, NEN-EN 10217-1 with a maximum pipe outer diameter of 114,3 mm (4").

The press fittings are intended to be used for indoor gas installations for 2nd and 3rd family gasses according to NEN-EN 437 with a maximum operation pressure of 5 bar (MOP) at an ambient temperature of -15 °C to +50 °C.

MARKING

- GASTEC QA, GASTEC QA logo or trademark.
 - Name or trademark of manufacturer: Viega
 - External diameter of the pipe to be connected:
 - Production date:
 - The word GAS or a yellow marking
 - Maximum operating pressure: MOP 5
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RECOMMENDATIONS FOR END USERS

Check at the time of delivery whether:

- the producer has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport.

Consult the producer's processing guidelines for the proper storage and transport methods.

Check whether this certificate is still valid by consulting Kiwa Nederland B.V. or the Kiwa website.

If you should reject a product on the basis of the above, please contact the supplier and, if necessary, Kiwa Nederland B.V.
